

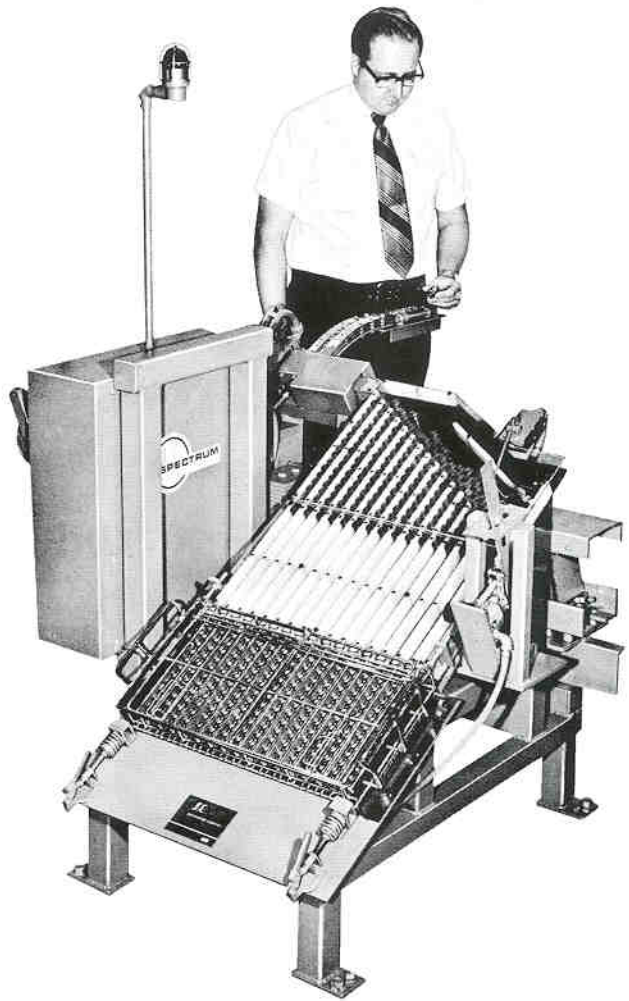
This special unit gets Transmission Valves from a finish grind and brush process, end to end, at 60 pieces, per minute. They are automatically reoriented, diameter to diameter, distributed to sixteen paths and held for basket filling.

Specially designed wire baskets are manually placed and quickly loaded by the trip of a gate. Baskets are used to carry the parts through wash, lube and to final assembly.

This unit is only one part of a cost reduction feeder development. First, we built a feeder to get end selected Valves to the grinder. Later we assisted in the basket development for auto-load adaptation.

Final results: Quiet, gentle handling of delicate parts at a greatly reduced labor cost.

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