Pick, Place & Rotate...



Flex Plate Bolts are bulk stored, elevated, vibratorally oriented, live fed and escaped to a pick-and-place unit. A rotary indexer, with seven position bolt tooling plate is loaded by the pick-and-place every 20 seconds.

A robot picks up the seven parts and transfers them to assembly.

Similar Fly Wheel Bolts are used in an adjacent station. Hence, the orientor tooling includes a feature to eject rogue bolts.



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