

# WELL OILED...

...Isolation Bushings are required for assembly.



Twenty cubic feet of dry parts fills the storage bin. They are elevated to an orientor powered by a straightline vibratory drive. Parts are live feed tracked, end to end, into a pocket of an eight station horizontal axis carousel.

Parts are indexed to an inspection station to assure that a blue stripe is on either end.

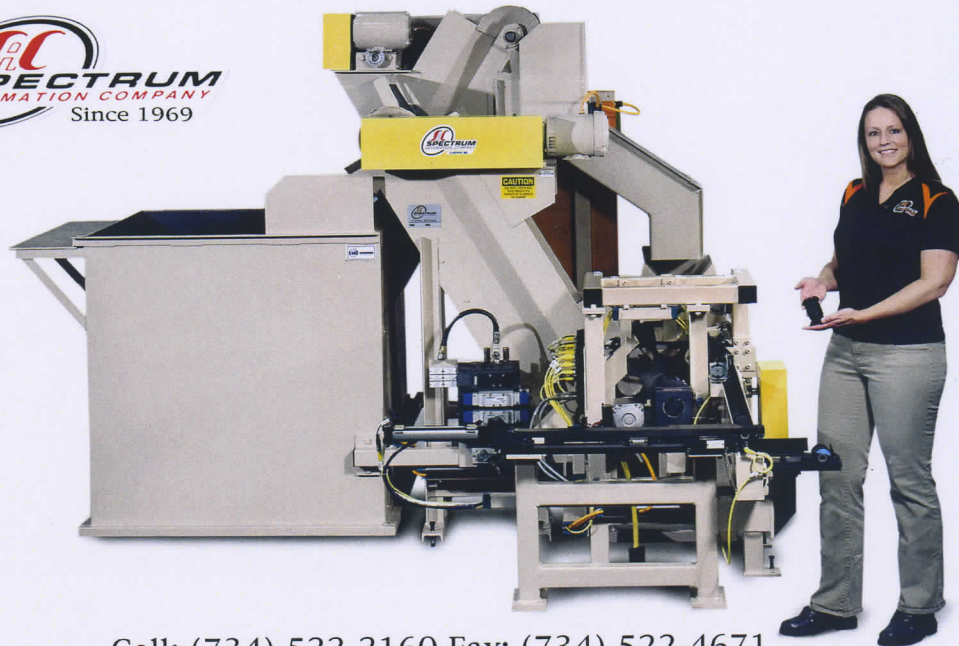
Those with other colors are ejected at the next station.

Two stations immerse Bushings in oil. A drain-off station follows.

Parts are ejected to a live feed conveyor with oil collection features.

Inspected and oiled parts are escaped and held for ram assembly at nine pieces per minute.

Quiet, efficient and dripless.



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