

# We Feed Rocker Arm Castings To A Machining Center By.....



receiving stock gons (750 pieces) and dumping them, by rotary action, into an elevating conveyor, then onto a metering/recirculation conveyor.

A final orienting conveyor gets them into an end to end, single path flow.

Sensors and pneumatic ejectors let only properly face and end oriented parts flow through.

Rejected parts recirculate for reorientation.

Oriented parts are live fed, escaped and presented for robotic loading into the machining center at 240 pieces per hour.

Sound pressure (noise) is limited to 85 Db(A) @ 5 feet for the 2.5 pound parts.



NOTE :

We also, feed sleeve bearings with a radial oil hole positioned for a robotic loader to complete the process of making a finished Rocker Arm.

Call: (734) 522-2160 Fax: (734) 522-4671

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