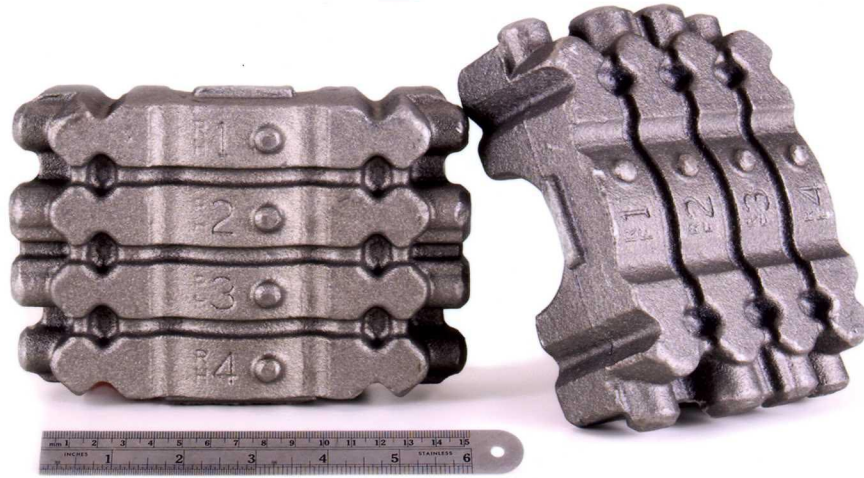


26 Tons per shift !!!



Bearing Cap Cluster Castings are oriented and presented at seven pieces per minute !
Sound pressure averages less than 77 decibels !

Stock gondolas are fork lifted into a rotary cradle dumper (A).

A heavy duty bulk meter conveyor (B) moves dumped parts to a spreader conveyor (C).

They are finally metered to a pair of opposing parallel conveyors (D), which recirculate, pre-orient, and present them for robotic action.



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