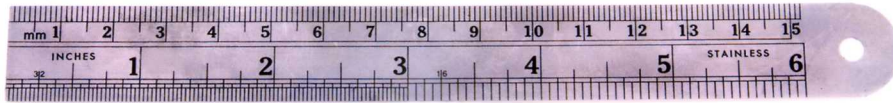


“Brackets Staged for action!”



They are stored, elevated, and oriented to hang by their offsets between parallel rails, facing all one way, with hole shanks down.

A live feed track stores and moves parts to a one-at-a-time escapement.

One escaped part moves to a dead end stop, then a second part moves to a retractable stop on the same live feed rails.

A pair of parts is, thereby, staged on 5-1/2 inch centers for pick-up action, on 20 second cycles. A ten second cycle could easily be made.

Both part sizes work in common tooling with a 30 second adjustment.



Tooling-up to be Competitive? We can help.

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